

Excel Acrylic Lacquer Primer 330/340/350

Surface Preparation

Wash area to be primer with detergent (any non-silicon soap) and hot or cold water. Clean area with Excel 901 Final Wash. Apply primer as needed after sanding primer clean with Excel 901 Final Wash

Mixing Ratio

Mix the components in the order and ratio indicated

1 : 1

Mixing Ratio

Acrylic Lacquer Primer 1 Parts
(330/340/350)

Excel Lacquer Thinner 1 Part
(100)

Mixed VOC 4.81 lb/gal
(Sprayable) Using Lacquer Thinner of 1.3 lbs. per ga. 1:1 mix

Pot Life

N/A

Basecoats

Various basecoat color systems

Gun Set-Up

1.8mm-2.0mm for conventional and HVLP guns.
35-45 psi at the gun for Conventional guns.
Use mfr. recommended pressure with HVLP.

Application & Dry Times

Shake or stir 330/340/350 thoroughly before reducing. If shaking allow to set 20-30 minutes before reducing and spraying. Reduce equal parts of (330/340/350) primer with (100) Excel virgin lacquer thinner (1.3 lbs V.O.C. to be compliant). Note: Thinner containing reclaimed solvents can adversely affect primer performance. Use 35 psi air pressure at gun. See Gun Set-Up for more detailed information. Apply 2 to 3 medium wet coats allowing ample flash time between coats. Allow primer to dry 30 minutes before sanding depending on weather conditions. Finish sand with 320 grit of finer sand paper.

Clean Up

Clean equipment immediately after use with Excel Urethane Grade reducer (161/162/163) or Excel 99/100 Virgin Lacquer Thinner. Do not leave activated material in the spray gun longer than 3 hours.

Safety & Handling

Read all directions and warnings before using this product.

